

# PHILIP MORRIS

U.S.A.

## MATERIAL SPECIFICATION

P

D/M CODE:	12-553-C
DATE:	5/10/94
SUPERSEDES:	10/04/93
TYPE:	PERFORATED TIPPING
STATUS:	CURRENT

DESCRIPTION:

64MM X 3500M WHITE TGL KC 265M2

BRANDS: L & M MENTHOL LONGS - GCC TAR/NICOTINE 05180(GCC)

UNPERFORATED TIPPING

PAPER DESCRIPTION: 64MM X 3500M WHITE TGL KC 265M2 11-549-A

TYPE OF PERFORATION: LASER PERF.

PERFORATION R.T.D.: 3.00cm +/- 0.30cm

TESTED AT: 17.5CC/SEC. ON MODIFIED PM HEAD

NUMBER OF ROWS: 2

HOLES/INCH/ROW: 35 TO 45

BAND LOCATIONS:

A. DISTANCE BETWEEN PERFORATIONS: 24.00mm +/- 1.00mm

B. PERFORATED BAND WIDTH: 1.50mm +/- 0.50mm

C. EDGE OF PERF. BAND TO EDGE OF TIPPING PAPER: 18.50mm +/- 1.00mm

REASON FOR CHANGE: PERFORATION RTD/PM MAT'L CODE CHGD FROM 2.5CM +/- .30CM (12-553-B) TO 3.0CM +/- .30CM (12-553-C).

CC: L/V QA

E. W. WESTON M/C, EW-2

PREPARED BY: ALLYSON M. MILBURN (05/09/94) APPROVED BY:

*Janice M. Busic*

MANUFACTURING SPECIFICATIONS

SAP Bom 9E/4-29-95

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